



www.BakeMax.com

Project: _____

Item: _____

Qty: _____ Date: _____

BakeMax BMPM040 – 40 Qt Heavy Duty Planetary Mixer



The BakeMax BMPM040 – 40 Qt Heavy Duty Planetary Mixer provides durability, long life and excellent mixing performance. They are safe, easy to use and capable of a broad range of dough and food mixing applications.

Features:

- 100% gear driven
- #12 hub for meat grinder / vegetable cutter attachment
- 1.5 HP motor offers enough power to mix stiffer doughs and larger batches
- 15 minute manual timer
- All metal and die-cast aluminum body
- Transmission is made of hardened alloy steel gears
- All shafts are mounted in ball bearings
- Manual 3 speed control (127 / 261 / 478 RPM)
- Planetary mixing action ensures perfect results
- Simple hand lift for tool change and bowl removal
- Includes dough hook, flat beater and wire whip
- Safety guard is standard for model BMPM040 and provides with automatic shut-off when guard is opened at any speed
- Emergency stop button
- 2 year limited warranty



Intertek Intertek

Manual Control Panel:



- 3 Speed Control (127 / 261 / 478 RPM)
- On & Off Buttons
- 15 Minute Timer



** Due to continuous product improvement, specifications are subject to change without notice.

BakeMax® / Titan Ventures International Inc.

Warehouses:

170 Millennium Blvd, Moncton, NB, E1E2G8 
1605 Crescent Circle, Dallas, TX 75006 

Toll Free: 1-800-565-BAKE (2253)

Phone: 506-858-8990

Fax: 506- 859-6929

Email: Sales@BakeMax.com

Technical Specifications:

- Exterior Dimensions (WDH): 26" x 28" x 49"
- 220v / 12 amps / 1125 watts / 60Hz / 1Ph
- Nema: Hard Wired
- Net Weight 451 lb

Shipping Specifications:

- Packaged Dimensions (WDH): 28" x 32" x 57"
- Packaged Weight 520 lb

Mixing Dough & Capacity Information

The moisture content of heavy dough is a critical factor when selecting proper mixing speed. You should never use 2nd speed when mixing heavy dough with an Absorption Ratio (AR) of 50% or less. To determine the Absorption Ratio (AR) of a product, divide the water weight by the flour weight.

Example: Calculate the Absorption Ratio of a mixture containing 10 lbs. Of flour and 5 lbs. of water.

$$5 \div 10 = 0.50 = 50 \% = \text{AR}$$

PRODUCT	TOOL	BMPM040
Egg Whites	Whip	2 qts.
Mashed Potatoes	Beater	29 lbs.
Mayonnaise (qts. Oil)	Beater	13.7 qts.
Meringue (qts. Water)	Whip	1.5 qts.
Waffle/Pan cake Batter	Beater	16 qts
Whipped Cream	Whip	9 qts
Cup Cake / Layer Cake	Beater	44 lbs.
Sponge Cake (w/ Flour & Butter)	Whip	26.5 lbs.
Sugar Cookie	Beater	30 lbs.
Bread or Roll Dough (Light/ Medium, 60% AR)	Hook	30 lbs. of Flour**
Bread or Roll Dough (Heavy, 55% AR)	Hook	24.5 lbs. of Flour**
Thin Pizza Dough, Pasta, Basic Egg Noodle (40% AR, Max 5 Minutes of Mixing Time)	Hook	22 lbs. of Flour*
Medium Pizza Dough (50% AR)	Hook	22 lbs. of Flour*
Thick Pizza Dough (60% AR)	Hook	30 lbs. of Flour**
Raised Donut Dough (65% AR)	Hook	22 lbs. of Flour*
Whole Wheat Dough (70% AR)	Hook	30 lbs. of Flour**

Notes:

- If using high gluten or rice flour, please reduce capacity by 10%.
- If using water colder than 70°F, ice or chilled flour, please reduce capacity by 10%.
- Attachment hub should not be used while mixing.
- Mixer should be powered off when changing speeds

Capacity Conversion:

- 1 Gallon of Water Weighs 8.33 lbs.
- 1 Liter of Water Weights 1 kg or 2.2 lbs.
- 1 lb = 0.454 kg / 1 kg = 2.2 lbs.
- 1 US Liquid Quart = 0.946 Liters



Speed:

- *1st Speed Only
- *1st Speed & 2nd Speed Only

This chart should be used as a guide only.

Type of flour and other factors can vary and may require batch size to be adjusted.

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